

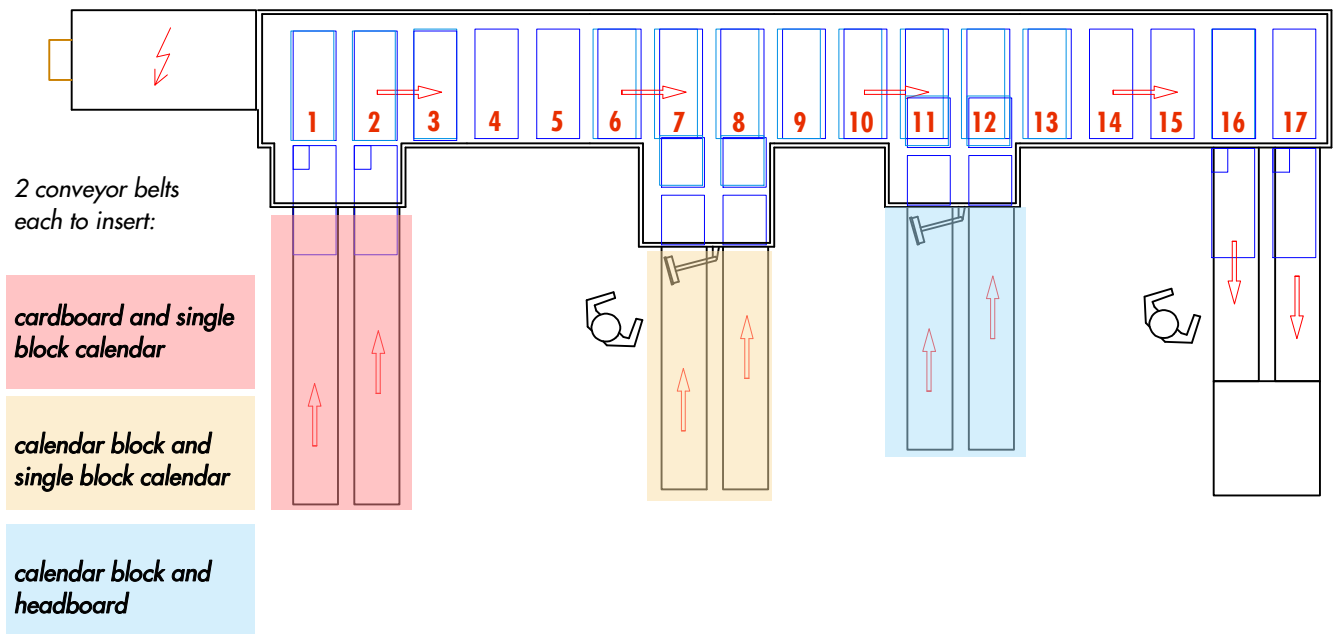
BLOFIX Fully automatic processing line to confect wall calendars



The BLOFIX is a fully automatic processing line to glue blocks on a cardboard or to attach headboards to calendars.

The BLOFIX glues up to four calendar blocks on a single cardboard with a double glue system. The machine can attach headboards to calendars with a stitching device.

Operating process



2 conveyor belts each to insert:

cardboard and single block calendar

calendar block and single block calendar

calendar block and headboard

- 1/2 inserting
- 3 transfer
- 4 punching
- 5 grooving

- 6 adjusting
- 7/8 gluing block 1 and 2
- 9/10 transfer
- 11/12 gluing block 3 and 4

- 13 stitching
- 14 punching device; folding
- 15 eyelet
- 16/17 delivery in pile

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Basic information

Products	single block calendars, multiple block calendars (multiple-month, picture, etc.)	
Format	cardboard	length 240 – 1050 mm width 160 – 420 mm
	calendar block	length 120 – 500 mm width 160 – 420 mm
	singleblock calendar	length 240 – 1050 mm width 160 – 420 mm
	headboard	length 120 – 500 mm width 160 – 420 mm
Glue	hot melt for the fixation of the calendar block cold glue additional for a better long-lasting fixation	
Punching	fixation tags for the individual calendar blocks	
Groove	to fold the calendar	
Punching	to hang up the calendar	
Eyelets	to reinforce of the hang-up punching	
Labelling	to reinforce of the hang-up punching to cover the eyelet as a label on any position	
Headboard	stiching device to attach the headboard device to glue, turn down and press the headboard	
Operating mode	A: stand-alone with automatic insert from pile to pile B: in-line with the machine MONA with automatic insert from pile and transfer module to MONA	
Operator	100 – 300 % manpower (depends on operating mode and border of system)	
Output	cycle speed 2'300 pieces/h	
Change-over time	5 – 45 minutes	
Technical data	dimensions 12500 x 5000 x 2000 mm (L x W x H) weight approx. 6'000 kg	
Guarantee	3 years	